

## TWIN REGULATOR LUBRO CONTROL UNIT



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# SAFETY

**IMPORTANT: DO NOT OPERATE THIS PRODUCT BEFORE READING THESE INSTRUCTIONS. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY OR DAMAGE.**

This product is intended for controlling the air pressure to Norbar PneuTorque® and similar pneumatic tools. Any other use is not recommended.

Read pneumatic tool manual before use.

It is recommended to have an air isolation device located in the air supply close to this product.

Isolate the tool from all energy sources before changing or adjusting the drive square or socket.

Compressed air can be dangerous for those unfamiliar with it. Only trained and experienced personnel should setup, operate and maintain pneumatically operated equipment.

Only connect to a clean dry air supply.

To avoid hazard from whipping air hoses make all connections before turning on the air supply.

Ensure any connected tool is turned to 'OFF' to prevent potential movement.

Failure to follow proper maintenance procedures could cause the product to malfunction and could lead to damage to the equipment.

Before filling or maintaining this product, all compressed air should be exhausted.

If equipment is to be removed, first switch off air and electrical supplies and exhaust all residual compressed air in the system.

Do not make any modifications to the product.

Do not take the product apart, except where specified in the Maintenance section.

Keep this manual available for whenever necessary.

# INTRODUCTION

The Norbar Twin Regulator Lubro Control Unit provides a controlled output air pressure for powering pneumatic tools. The twin regulators allow the user to instantly change between two different air pressure settings without having to make a time consuming adjustment. In addition, the unit removes excess saturated water and solid foreign particles that could damage the connected tool.

## Parts Included

	Description				
	Twin Regulator Lubro Control Unit	Hose 3m	1/2" BSP M/M Adaptor	1/2" BSP Seal	Operators Manual
Picture					
Part Number	16075	28911	28946	28906	34375

**NOTE:** A 6 metre long hose is also available as an optional accessory.



## Spare Parts

	Description					
	Pressure Gauge	Filter Element	Filter Bowl	Lubricator Bowl	1/2" BSP Swivel Adaptor	Adjuster Knob
Picture						
Part Number	28913	28914	28939	28940	28905	19376

# FEATURES AND FUNCTIONS

- Switch between two independent torque settings with a separate exhaust setting to remove any residual air trapped in the system.
- Adjustable pressure control for pneumatic tools.
- Ability to supply controlled oil feed for lubrication of connected tool.
- Bowl to remove excess saturated water that could damage the connected tool.
- 5µm filter element to remove solid foreign particles that could damage the connected tool.
- Input pressure up to 145 psi / 10 bar.
- Output pressure from 7.25 psi / 0.5 bar to 100 psi / 6.9 bar

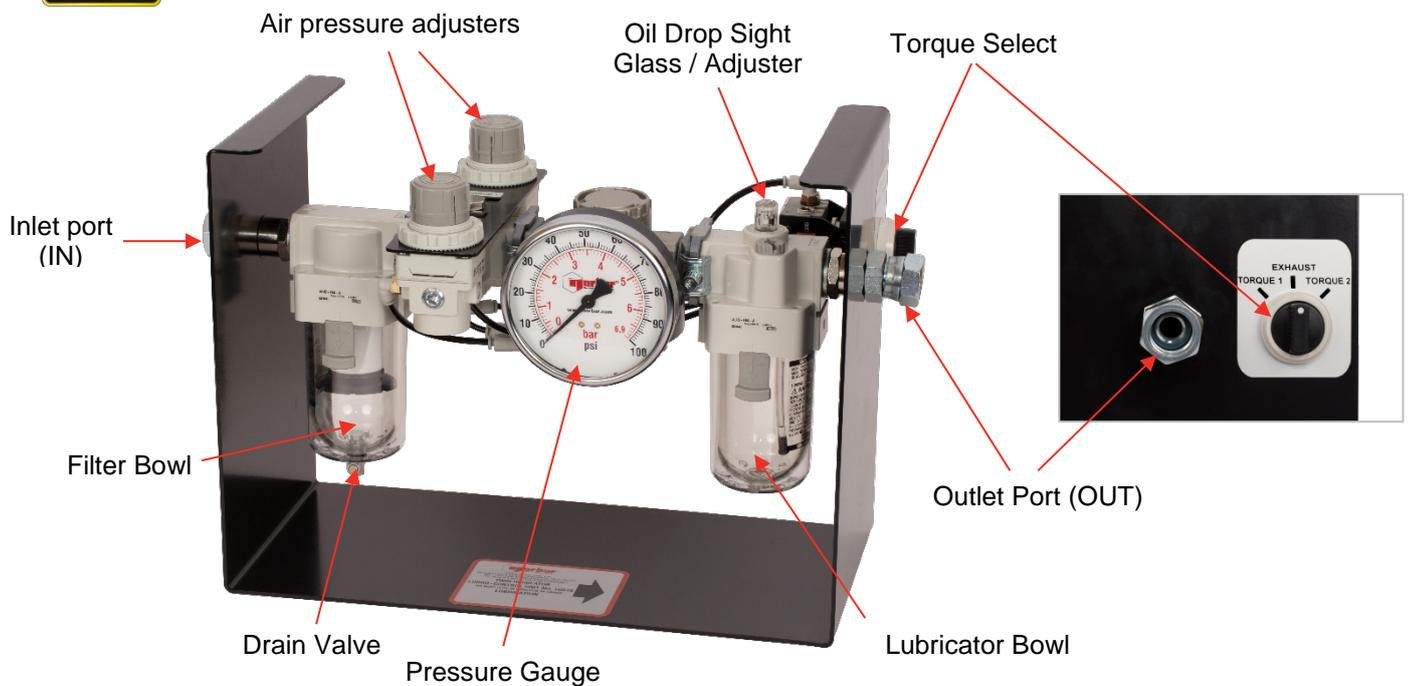
# SET UP INSTRUCTIONS

## Preparation

**NOTE:** If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.



**WARNING:** TO AVOID HAZARD FROM WHIPPING AIR HOSES MAKE ALL CONNECTIONS BEFORE TURNING ON THE AIR SUPPLY.



**FIGURE 1 – Features**

## Recommended Installation Considerations:

- Follow any applicable regulations and standards, e.g.:  
"ISO 4414:1998 Pneumatic fluid power – General rules relating to systems"
- Install near an air isolation valve.
- Keep enough space around the unit for safe operation and maintenance.
- Install horizontally to allow all features to operate as intended.
- Do not use in a place subject to heavy vibrations and/or shocks.
- Use flexible hoses to reduce any load or vibration being passed to the unit.
- Keep hose length and the number of fittings / connectors to a minimum.
- Handle with care to avoid damage to the precision components.
- Do not expose the product to direct sunlight for an extended period of time.
- Do not mount the product in locations where it is exposed to radiant heat.
- Ensure installation area is within temperature limits.
- Where a reduction in water vapour content is required, an air dryer should be considered.
- Ensure inlet air pressure does not exceed 145 psi / 10 bar / 1.0MPa.
- Fill lubricator bowl before installation (see Maintenance section (page 8)).

## Hose Connection

Ensure all hoses are clean and free from any foreign material.

**TIP: When using thread sealing tape start 1.5 to 2 threads from the end of the thread to ensure Potential loose tape cannot enter the air supply.**

1. Connect the tool air hose to the outlet port on the right hand side.  
Use a minimum hose size of ½" (12mm) bore.  
Tighten to 28-30 N·m. Do not over tighten as threads have a taper fitting.

**TIP: To connect the air inlet hose to a ½" bore hose use a ½" BSP Male/Male connector. A pair of spanners will be required to perform this task (22mm (7/8") A/F and 24mm (15/16") A/F open-ended spanners).**

Use ½" BSP male/male connector (supplied) to connect air hose to Norbar PneuTorque®.  
Tighten to 28-30 N·m. Do not over tighten as threads have a taper fitting.

2. Connect the inlet port on the left hand side to the air supply.  
Use a minimum hose size of ½" (12mm) bore.  
Tighten to 28-30 N·m. Do not over tighten as threads have a taper fitting.
3. Before applying air, ensure complete air system is connected.  
Ensure any connected tool is switched to 'OFF' to prevent potential movement.
4. Apply air supply.
5. Check for leaks.

# OPERATING INSTRUCTIONS

## Before Use

Ensure the Twin Regulator Lubro Control Unit has been connected and set up correctly.  
Ensure the inlet air pressure is present.

## Daily Checks

Ensure lubricator bowl has sufficient oil. Do not drop below **“MIN. OIL LEVEL”**.  
Ensure filter bowl is below **“MAX. DRAIN LEVEL”**.  
Ensure lubrication flow is correct.

## Torque Select

Turn torque select to **“TORQUE 1”**, **“EXHAUST”** or **“TORQUE 2”**.

Use Exhaust to remove any residual air left in the Twin Lubro system before switching between **“TORQUE1”** and **“TORQUE 2”**. If any residual air in the Twin Lubro system is not fully exhausted before switching torque setting, this will lead to a higher than intended torque output.

**IMPORTANT: BEFORE SWITCHING BETWEEN TORQUES ANY RESIDUAL AIR LEFT IN THE SYSTEM MUST BE EXHAUSTED FOR AN ACCURATE TORQUE.**



**FIGURE 2 – Torque Select**

## Set Outlet Pressure

Refer to connected pneumatic tool for required outlet pressure.

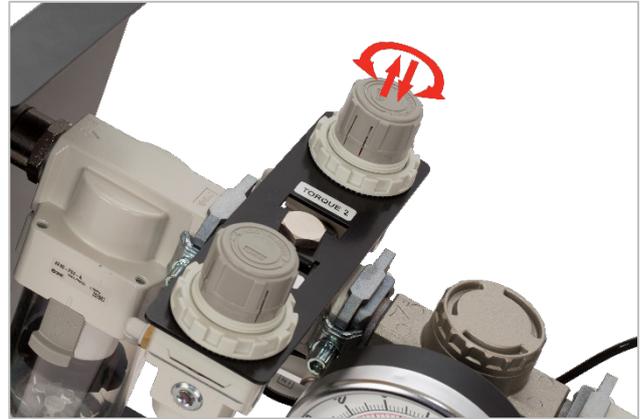


**WARNING: DO NOT SET THE PRESSURE ABOVE MAXIMUM INDICATED ON THE PRESSURE GAUGE.**

**NOTE: MAKE ADJUSTMENTS BY HAND, THE USE OF TOOLS MAY DAMAGE THE ADJUSTER.**



**FIGURE 3** – Front adjuster for “TORQUE 1”.



**FIGURE 4** – Rear adjuster for “TORQUE 2”

Lift the air pressure adjuster to unlock.

Rotate adjuster clockwise to increase outlet pressure.

Rotate adjuster counter-clockwise to decrease outlet pressure.

**NOTE: To allow for tool air consumption the tool MUST be operating whilst adjustment is made.**

Adjust until the desired outlet pressure is indicated on the pressure gauge.

Push the air pressure adjuster down to lock in position.

Select other torque setting and adjust if required.

Check outlet pressures regularly to ensure they are still accurate.

**TIP: For forward / reverse applications set TORQUE 1 to required tightening torque and set TORQUE 2 to the untightening torque.**

## Lubricator Flow

Many air tools are designed to operate with a small amount of oil in the air flow; the Twin Regulator Lubro Control Unit has the facility to allow this.

Refer to air tool manual for required flow rate.

Run the tool to draw air flow.

Count the number of oil drops per minute in the oil sight glass.

Turn sight glass clockwise to decrease oil flow.

Turn sight glass counter clockwise to increase oil flow.



**FIGURE 5** – Lubricator Flow

# MAINTENANCE



**WARNING:** ALWAYS COMPLETE MAINTENANCE TASKS ON A CLEAN WORK AREA. ALWAYS WEAR SUITABLE GLOVES AND EYE PROTECTION.



**WARNING:** COMPRESSED AIR CAN BE DANGEROUS. SETUP, MAINTENANCE AND REPAIR OF PNEUMATIC SYSTEMS MUST BE PERFORMED BY QUALIFIED PERSONNEL ONLY.

**BEFORE MAINTENANCE ENSURE ALL AIR IS EXHAUSTED AND ALL ELECTRICAL POWER IS OFF.**

## General

Perform periodic checks for lubricator bowl level, the filter bowl level and amount of dirt in the filter bowl. Also check on the general condition of all hoses and features looking for cracks and leaks.

Replace / fix any faults found.

## Repair

Repairs not specified in this manual should be carried out at Norbar or by a Norbar approved agent.

## Lubricator Filling and Bowl Replacement

The lubricator bowl is located on the right of the unit.

Step	Procedure
1. Exhaust all air.	See WARNINGS at start of section. Read warning on the lubricator bowl.
2. Remove bowl.	Pull down lock. Turn through 45° (left or right) Then pull out. Replace bowl if damaged.
3. Fill.	Fill to " <b>MAX. OIL LEVEL</b> " with specified oil. Use FUCHS SILKAIR VG22 or SHELL TELLUS S2 VX15.
4. Replace bowl.	Align marking on lubricator bowl and assembly. Insert lubricator bowl into assembly and rotate 45°(left or right) until the lock is up.



**FIGURE 6 – Lubricator Bowl Replacement**

## Draining Condensate

The filter bowl collects condensate from the air supply. The amount of condensate depends on the air consumption. Drain the filter bowl before the level reaches "**MAX. DRAIN LEVEL**".

Step	Procedure
1. Exhaust all air.	See WARNINGS at start of section. Read warning on the filter bowl.
2. Drain condensate.	Place waste receptacle under filter bowl. Press drain valve to release condensate.



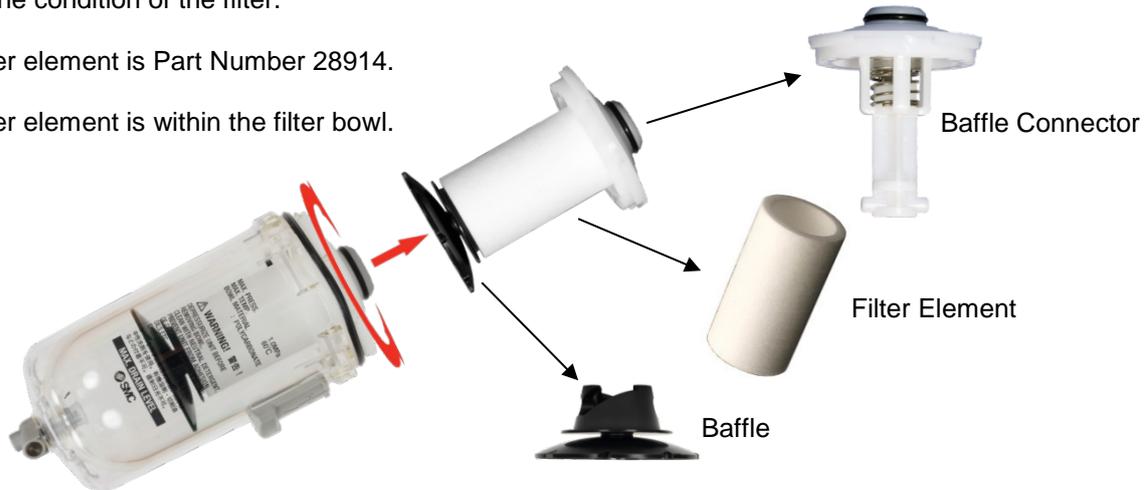
**FIGURE 7 – Draining Condensate**

## Filter Element Replacement and Filter Bowl Replacement

The life of the filter element depends on product usage and air supply quality. Under typical usage with a clean air supply replace the filter element every 2 years. If the outlet pressure is low or the flow is restricted check the condition of the filter.

The filter element is Part Number 28914.

The filter element is within the filter bowl.



**FIGURE 8 – Filter Bowl Components**

Step	Procedure
1. Exhaust all air.	See WARNINGS at start of section. Read warning on the bowl.
2. Remove filter bowl.	Pull down bowl lock. Turn through 45° (left or right). Pull bowl out. Replace bowl if damaged.
3. Remove filter element.	Rotate and lift out the baffle connector with filter element and baffle attached. Rotate baffle anti-clockwise by hand. Remove baffle. Remove filter element.
4. Clean filter bowl.	Use natural detergent only
5. Insert new filter element.	Slide the new filter element onto the baffle connector. Place the baffle on the end of the baffle connector and rotate clockwise by hand until part locks. Insert the baffle connector with newly attached components into the filter bowl and rotate until secure.
6. Insert filter bowl.	Align mark on bowl with assembly. Insert bowl. Rotate bowl 45° (left or right) until the lock is up.



**FIGURE 9 – Replacing the Filter Element**

## Pressure Gauge

The gauge is a precision item that must be treated with care. The body of the Lubro Control Unit is fitted with a 1/8" M / 1/4" F BSP adaptor for the pressure gauge. If the gauge is damaged replace as follows:

Step	Procedure
1. Exhaust all air.	See WARNINGS at start of section.
2. Remove gauge.	Use 14mm spanner to hold nut on back of the gauge and 17mm spanner on adaptor. Rotate gauge counter-clockwise to remove.
3. Prepare new gauge.	When using thread sealing tape start 1.5 to 2 threads from the end of the thread to ensure potential loose tape cannot enter the air supply.
4. Replace gauge.	Use 14mm spanner to hold nut on back of the gauge and 17mm spanner on adaptor. Rotate gauge clockwise to mount. Tighten to 12 – 14 N·m.
5. Apply operating pressure.	Check for proper operation and possible air leaks.

## Cleaning

Do not use abrasives or solvent based cleaners.

## Disposal



This symbol on the product indicates that it must not be disposed of in the general waste. Please dispose of according to your local recycling laws and regulations.

Contact your distributor or see the Norbar web site ([www.norbar.com](http://www.norbar.com)) for further recycling information.

# SPECIFICATIONS

Input port thread:	½" BSP.
Output port thread:	½" BSP.
Minimum hose bore:	½" (12mm).
Input pressure:	Maximum 145 psi / 10 bar / 1.0 MPa. Proof rating 217 psi / 15 bar / 1.5 MPa.
Output pressure:	Minimum 7.25 psi / 0.5 bar. Maximum 100 psi / 6.9 bar.
Pressure gauge range:	0 to 100 psi / 0 to 6.9 bar.
Pressure gauge accuracy:	+/- 2.5% of scale (+/- 2.5 psi for Max 100 psi pressure gauge)
Filtration:	5µm.
Drain capacity:	45 cm³.
Oil:	FUCHS SILKAIR VG22 or SHELL TELLUS S2 VX15 or equivalent.
Weight:	Twin Regulator Lubro Control Unit 6.5 Kg. Hose 3m 1.5 Kg.
Dimensions:	375 mm high x 425 mm wide x 180 mm deep.
Environment:	Indoor use within a light industrial environment.
Ambient and fluid temperature:	-5°C to +60°C (No freezing).

*Due to continuous improvement all specifications are subject to change without prior notice.*

**NOTE: If equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment could be impaired.**

# TROUBLE SHOOTING

Tips are located within the manual to help with troubleshooting.  
Common problems are listed below:

Problem	Likely Solutions
Air flow reduced.	Filter element is clogged; see Maintenance (page 8) for replacing.
Pressure not regulated.	Check orientation of INLET PORT and OUTLET PORT connections. Possible valve or spring damage; return to Norbar.
Pressure will not return to zero.	Possible valve, spring or "O" ring damage; return to Norbar.
Air leak.	Investigate area of leak. Check for loose part, crack or break of component or foreign matter in system. Always tighten components to correct torque value.
Unit will not drain.	Foreign matter in outlet drain. Clean / replace bowl assembly.
Fluid in outlet hose.	Filter bowl is full; see Maintenance section (page 8) to drain filter bowl. Replace filter element if necessary.
Oil does not drop	Ensure sight glass is turned counter clockwise to increase flow. Ensure air flow is sufficient to allow oil flow. Ensure amount of oil in lubricator bowl is sufficient. Ensure there are no air leaks from the lubricator bowl.

**NORBAR TORQUE TOOLS LTD**

Wildmere Road, Banbury,  
Oxfordshire, OX16 3JU  
UNITED KINGDOM  
Tel + 44 (0)1295 270333  
Email [enquiry@norbar.com](mailto:enquiry@norbar.com)

**NORBAR TORQUE TOOLS PTE LTD**

194 Pandan Loop  
#07-20 Pantech Business Hub  
SINGAPORE 128383  
Tel + 65 6841 1371  
Email [enquires@norbar.sg](mailto:enquires@norbar.sg)

**NORBAR TORQUE TOOLS**

45–47 Raglan Avenue, Edwardstown,  
SA 5039  
AUSTRALIA  
Tel + 61 (0)8 8292 9777  
Email [enquiry@norbar.com.au](mailto:enquiry@norbar.com.au)

**NORBAR TORQUE TOOLS (SHANGHAI) LTD**

7 / F, Building 91, No. 1122, Qinzhou North  
Road, Xuhui District, Shanghai  
CHINA 201103  
Tel + 86 21 6145 0368  
Email [sales@norbar.com.cn](mailto:sales@norbar.com.cn)

**NORBAR TORQUE TOOLS INC**

36400 Biltmore Place, Willoughby,  
Ohio, 44094  
USA  
Tel + 1 866 667 2279  
Email [inquiry@norbar.us](mailto:inquiry@norbar.us)

**NORBAR TORQUE TOOLS INDIA PVT. LTD**

Plot No A-168, Khairne Industrial Area,  
Thane Belapur Road, Mahape,  
Navi Mumbai – 400 709  
INDIA  
Tel + 91 22 2778 8480  
Email [enquiry@norbar.in](mailto:enquiry@norbar.in)

**[www.norbar.com](http://www.norbar.com)**